

Report No.: ESUN2018022601-7E Date: Jul.26, 2017

Section 1. Product and Company Identification

Product Identification: General-purpose photopolymer resin for LCD printer

Company: Shenzhen Esun Industrial Co.,Ltd.

Website: www.esun3d.net

ADD: Wuhan University Building A403- I, No.6 Yuexing Road, Nanshan District, Shenzhen, China

Tel: (086)-0755-26031975

Section 2. Hazard(s) Identification

GHS Hazard Classification of the Substance or Mixture:



Signal Word: Warning Signal Word: Danger Hazard Statement(s):

H317 May cause an allergic skin reaction

H320 Causes eye irritation

H303 May be harmful if swallowed (uncured material only) H335 May cause respiratory irritation (uncured material only)

Precautionary Statement(s):

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P261 Avoid breathing dust or fume. (uncured material only)

P264 Wash thoroughly after handling.

P272Contaminatedworkclothingshouldnotbeallowedoutoftheworkplace.

P273 Avoid release to theenvironment.

P280 Wear protective gloves, protective clothing, eye protection and face protection. P305+P351+P338

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337+P313 If eye irritation persists: Get medical attention.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P333+P313Ifskinirritationorrashoccurs:Getmedicalattention.

P362Takeoffcontaminatedclothingandwashbeforereuse.

P363 Wash contaminated clothing before reuse.

P308+P313 IF exposed or concerned: Get medical attention.

P405 Store locked up.

P501 Dispose of contents and container in accordance with local and national regulations.

Description of any hazards not otherwise classified: N/A

Foramixture, the percentage of totaling redient (s) of ingredient (s) with unknown acute to xicity: 2%

NFPA Ratings (0-4)



Health = 0

Fire = 0

Reactivity = 0

HMIS Ratings (0-4)



Health = 0

Reactivity = 0

Fire = 0



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Section 3. Composition/Information on Ingredients							
Chemical Name, Common Name and Synonyms:	CAS#andotherunique identifiers	% by Weight					
Acrylic Oligomers*	55818-57-0	40-50%					
Monomer	13048-33-4	20-40%					
Color pigment		2-5%					
Photoinitiators*	947-19-3	3-5%					

^{*}Denotes that the specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a tradesecret.

Section 4. First-Aid Measures

Afterinhalation: Remove from source of exposure into freshair. Seek medical attention if any irritation develops.

Afterskincontact: Washskinwithsoapandwater. Remove any contaminated clothing and shoes and clean before reuse. Seek medical attention if irritation develops.

Aftereyecontact: Holdeyeopenandrisecontinuouslywithagentlestreamofcleanrunningwaterfor atleast 15 minutes. Seek medical attention if any irritation develops.

Afterswallowing: Firstaidisunlikelytoberequiredbutifnecessary, rinsemouth repeatedly withwater, ensuring that the water is not swallowed. Seek medical attention.

Information for Doctors: Treat symptoms conventionally after thorough decontamination.

Section 5. Fire-Fighting Measures

Suitable extinguishing agents: Chemical foam, carbon dioxide or dry chemical extinguishers. **Specialhazardsarisingfromthesubstanceormixture:** Formationoftoxic, irritatinggasesispossible fromthedecompositionofthemethacrylateresins. Heatcancausepolymerization with rapidrelease of energy.

Adviceforfirefighters: Wearfullprotective equipment (bunkergear) and a self-contained breathing apparatus. (SCBA). Watermay not be effective in extinguishing a fire involving this product. Protective equipment: Wearfull protective equipment (bunkergear) and a self-contained breathing apparatus. SCBA). Watermay not be effective in extinguishing a fire involving this product.

Section 6. Accidental Release Measures

Personal precautions, protective equipment and emergency procedures: Safety glasses with side shields, gloves and laboratory coatrecommended.

Environmentalprecautions: Avoid releases to the environment. Report releases as required by local and national authorities.

Methodsandmaterialforcontainmentandcleaningup: Exposuretosunlightorartificiallightwill causetheresintopolymerize. Spreadthepastetomaximizethesurfacearea. Oncethematerialis hard, pick up and place into a container fordisposal.

Referencetoothersections: Referto Section 8 for Personal Protective Equipment and Section 13 for Disposal information.



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Section 7. Handling and Storage

Precautionsforsafehandling: Avoidcontactwith theeyes, skinand clothing. Avoid breathing dustor fumes. Wear protective clothing and equipment as described in Section 8. Use with adequate ventilation. Wash thoroughly with soap and water after handling. Keep containers closed when not in use. Donot reuse containers. Empty containers retain product residues and can be hazardous. Follow all SDS precautions when handling empty containers.

Conditionsforsafestorage, including and incompatibilities: Store in a tightly closed container in a cool 29 - 90°F/-17-322°C well-ventil at edjocationa wafrom incom

temperatures, light or ignition sources. Do not store in an oxygen-free environment. Avoid freezing the material.

Specific end use(s). For professional use only.

Section 8. Exposure Controls / Personal Protection

Control parameters: Use in an enclosed process area is recommended.

Personal protective equipment: Depending on the conditions of use, protective gloves, apron, boots, head and face protection should be worn. Eye protection such as chemical splash goggles and/or face shield must be worn when the possibility exists for eye contact due to splashing or spraying liquid, airborne particles, or vapor.

General protective and hygienic measure: Washhandsafter handling material and before eating. See section 7 for full protective measures.

BreathingEquipment: Noneshouldbeneededfromnormaluse. If this material is handled at elevated temperature or under mist forming conditions, approved respiratory protection equipment should be used. Selection and use of respiratory equipment must be in accordance with applicable regulations and good industrial hygienepractice.

Protectionofhands: Gloves are recommended. Depending on the conditions of use, lab coat and/or arm shields may be used.

Material of gloves, Penetration time of glove material: N/D

Eye protection: Use of safety goggles with side shields is recommended.

Section 9. Physical and Chemical Properties

Information on basic physical and chemical

properties.

General Information.

Appearance

Form: Colored Liquid

Color: Colored, or having an intentionally added

pigmented color. **Odor:** Ester-like odor. **Odor Threshold:** N/D

pH value at 20°C (68°F): N/D

Change in condition

Melting point/Melting range: N/D Boiling point/Boiling range: N/D Flash point:(PMCC) GT 93C/200F Flammability (solid, gaseous): N/D

Ignition Temperature: N/D
Decomposition temperature: N/D

Auto igniting: N/D
Danger of explosion: N/D
Explosion limits: N/D

Lower: N/D Upper: N/D VaporPressureat20°C(68°F): N/D Density at 20°C (68°F): N/D

Relative density: N/D Vapor Density: N/D Evaporation rate: N/D

MiscibilitywithWater: Nearlyinsolubleinwater. **Partition coefficient (n-octanol/water):** N/D

ViscosityUnits, Temp. (Brookfield)

220-250 cps at 25C/77F Solvent content: N/D Organic solvents: N/D

Water: N/D

Solids content: N/D

Otherinformation: Specific Gravity: 1.10-1.125 at

25C/77F



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Section 10. Stability and Reactivity

Reactivity: None known.

Chemical Stability: Stable if handled and stored as directed.

Thermal decomposition/Conditions to avoid: Avoid heat, light and sources of contamination. Possibilityofhazardousreactions/Conditionstoavoid: Heat.light.sourcesofcontaminationor

inhibitor depletion may cause spontaneous polymerization generating heat and pressure. Closed containers may rupture or explode during runawaypolymerization. **Incompatible materials:** Reducing and oxidizing agents, peroxides and amines.

Hazardous decomposition products: Thermal decomposition may release acrid smoke or fumes.

carbon and nitrogen oxides.

Section 11. Toxicological Information

Acute toxicity: Possible irritant. See section 2.

Primary irritant effect: See Section 2 for possible skin and eye irritation and sensitization.

LD/LC50valuesthatarerelevantforclassification: N/D

Additional toxicological information: N/D

IARC (International Agency for Research on Cancer) None of the components are listed.

NTP (National Toxicology Program) None of the components are listed.

Section 12: Ecological Information

Aquatic Toxicity: None of the components are listed.

Persistence and degradability: No data is currently available. **Behaviorinenvironmentalsystems:** Nodataiscurrently available.

Bioaccumulativepotential: Nodataiscurrentlyavailable.

Mobility in Soil: No data is currently available.

Additional ecological information: No additional data is available.

General Notes: Release into the environment should be avoided. Refer to section 13 for

disposal information.

Results of PBT and vPvB assessment: N/D Other adverse effects: None known.

Section 13. Disposal Considerations

Waste Treatment Methods

Recommendation: Cure material before disposal. Dispose in accordance with all federal, state and local regulations. Consult state and local hazardous waste regulations to ensure complete and accurate classification of waste. US EPA guidelines for the classification of hazardous waste are found in 40 CFR part 261.3.

Uncleaned packaging:

Recommendation: Rinsewithalcohol. Containand dispose of rinsematerial according to all federal,

stateandlocalregulations.

Recommended cleansing agent: alcohol

Section 14. Transport Information

Department of transportation classification: Not hazardous by D.O.T. regulations

D.O.T. proper shipping name: Not regulated

Other requirements: N/A

Australian HazChem Code: N/A



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Section 15. Regulatory Information										
The following provides a summary of the legal requirements.										
	.		EUROPEAN ECONOMIC COMMUNITY (EEC			ITY (EEC)	CANADA REGS			
Ingredient	EPA* TSCA	CA Prop 65	EINECS	European Community Standards	Listed as dangerous chemicals per ESIS	EEC Symbol		OSL NDSL		
A. Methacrylated oligomers	Yes	No	Yes	None	No	Xi; Irritant, R36/37/38, R43 S3,S7/9, S20, S26, S29, S37/39 Xi; Irritant, R36/37/38,	Yes	Yes		
B. Methacrylated monomer	Yes	No	Yes	None	No	R43 S3,S7/9, S20, S26, S29, S37/39	Yes	Yes		
C. Photoinitiator(s) All the components pexcluded from listing (TSCA) inventory.										

Substance Preparation Classification:



Irritant

FULL TEXT OF ANY R-PHRASES AND S-PHRASES:

Risk Phrases:

R36/37/38 -- Irritating to eyes, respiratory system and skin

R43 -- May cause sensitization by skin contact

Safety Phrases:

S3 -- Keep in a cool place S7/9 -- Keep container

S20 – When using do not eat or drink

S26 -- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice

S29 - Do not empty into drains

S36 -- Wear suitable protective clothing

S37/39 -- Wear suitable gloves and eye/face protection

SARA 302: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302. Pursuant to Title III of the Superfund Amendments and Reauthorization Act of 1986, (SARA) and 40 CFR 372 Part 372, this product does not contain chemicals subject to the reporting requirements under Section 313. California Proposition 65: This product does not contain chemicals which are known to the state of California to

cause cancer.



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Section 16. Other Information

Abbreviations and Acronyms: None.

Other information not contained elsewhere: None.