

## **Duplication Mode**



Use both extruders in synchronized printing, doubling production capabilities.



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Precise, Robust, Open



An industrial-grade desktop 3D printer available for students to understand and overcome the new challenges of Manufacturing.

**IDEX**

Independent Dual Extruders

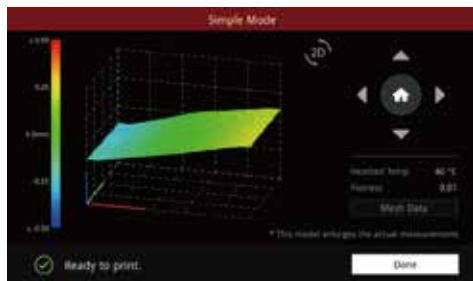


### **Mirror Mode**

Produce 3D models and their inverse simultaneously, increasing productivity in industries like Footwear.

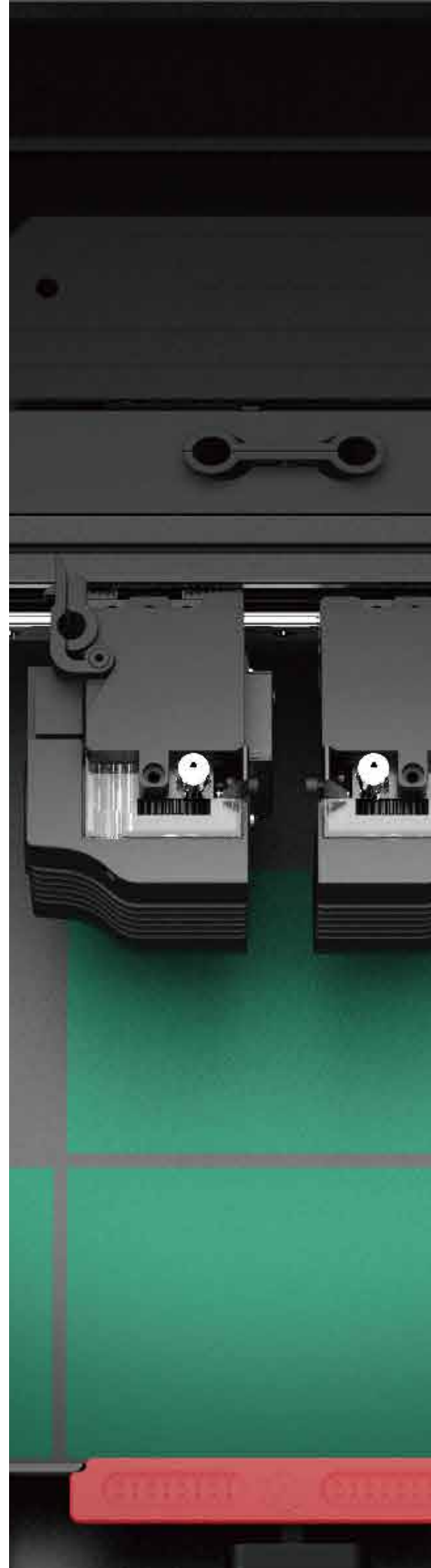
# Auto Bed Leveling

Automatic leveling guarantees quality prints on a solid foundation, reducing the need for rafts and contributing to effortless post-processing.



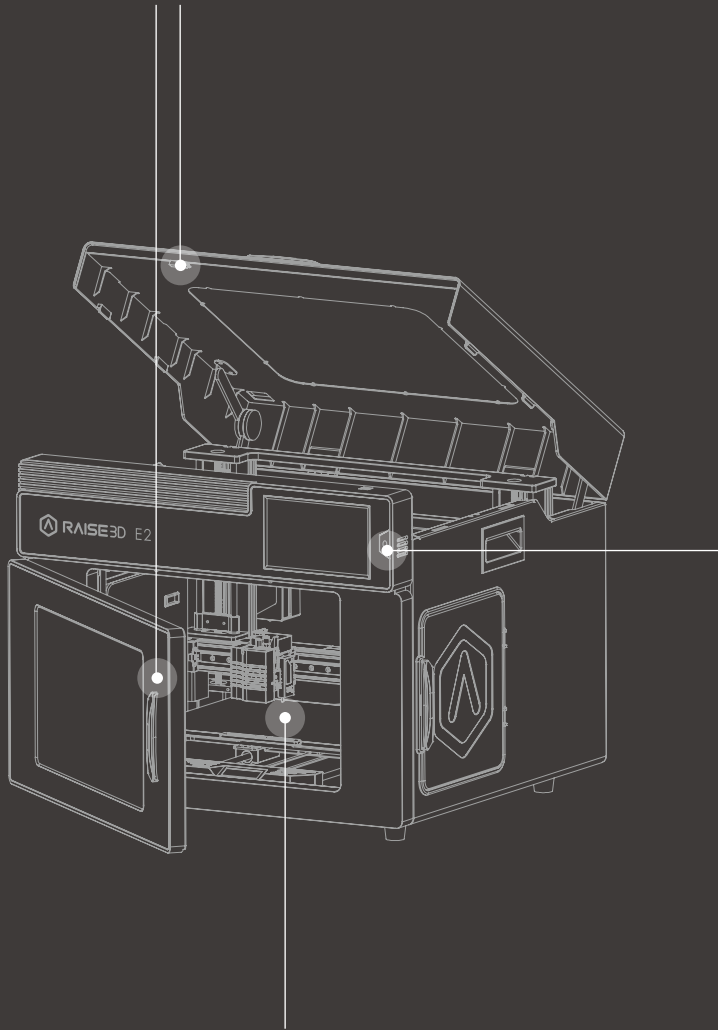
# Assisted Offset Calibration

Easily remove prints from the flexible build plate, with proven durability over 5,000 prints.



## Safety Mode

Opening a door is detected automatically, immediately pausing the print, keeping users safe and ensuring prints aren't accidentally damaged.



## Power Saving Button

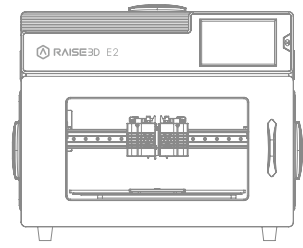
Turn off the RaiseTouch and LED lights to save energy and still print through the night continuously.

## Flexible Build Plate

Easily remove prints from the flexible build plate, with proven durability over 5,000 prints.



# Technical Specifications



ITEM	E2	
CONSTRUCTION	Build Volume (W×D×H)	
	Single Extruder Print	Dual Extruder Print
	13×9.4×9.4 inch / 330×240×240 mm	11.6×9.4×9.4 inch / 295×240×240 mm
	Machine Size (W×D×H)	
	23.9×23.5×18.3 inch / 607×596×465 mm	
ELECTRICAL	Power Supply Input	100-240 V AC, 50/60 Hz 230 V @ 2 A
	Power Supply Output	24 V DC, 350 W
PRINTER	Print Technology	FFF
	Motion System	Independent Dual Extruders
	Filament Diameter	1.75 mm
	XYZ Step Size	0.78125, 0.78125, 0.15625 micron
	Print Head Travel Speed	30 - 150 mm/s
	Build Plate	Flexible Steel Plate with Buildtak
	Max Build Plate Temperature	110 °C
	Heated Bed Material	Silicone
	Build Plate Leveling	Mesh-leveling with Flatness Detection
	Supported Materials	PLA/ ABS/ HIPS/ PC/ TPU/ TPE/ NYLON/ PETG/ ASA/ PP/ PVA/ Glass Fiber Infused/ Carbon Fiber Infused/ Metal Fill/ Wood Fill
	Nozzle Diameter	0.4 mm (Default), 0.2/ 0.6/ 0.8/ 1.0 mm (Available)
	Hotend	V3P (V3 hotend with PTFE version)
	Max Nozzle Temperature	300 °C
	Connectivity	Wi-Fi, LAN, USB port, Live camera
	Noise Emission (Acoustic)	< 50 dB(A) when building
	Operating Ambient Temperature	15 - 30 °C, 10 - 90% RH non-condensing
	Storage Temperature	-25 °C to +55 °C, 10 - 90% RH non-condensing
	Technical Certifications	CB, CE, FCC, RoHS
SOFTWARE	Slicing Software	ideaMaker
	Supported File Types	STL/ OBJ/ 3MF
	Supported OS	WINDOWS/ macOS/ LINUX
	Machine Code Type	GCODE
PRINTER CONTROLLER	User Interface	7-inch Touch Screen
	Network	Wi-Fi, Ethernet
	Resume Print after Power Outage	Firmware recording, no need for battery installation. Protection from any condition.
	Screen Resolution	1024*600
	Motion Controller	ATM Cortex M7.400MHZ FPU
	Logic Controller	NXP ARM Cortex-A9 Quad 1 GHz 1GB
	Memory	1 GB
	Onboard Flash	8 GB
	OS	Embedded Linux
	Ports	USB 2.0*2, Ethernet*1